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NOTICE OF ALLOWANCE AND FEE(S) DUE

22850 7590 01/28/2010

OBLON, SPIVAK, MCCLELLAND MAIER & NEUSTADT, L.L.P. 1940 DUKE STREET

EXAMINER CHOI, LING SIU

PAPER NUMBER

ART UNIT 1796 DATE MAILED: 01/28/2010

ALEXANDRIA, VA 22314

 APPELCATION NO.
 FILNO DATE
 FIRST NAMED INVENTOR
 ATTORNEY DOCKET NO.
 CONFRMATION NO.

 10/594,768
 01/25/2007
 Ryoichi Tsunori
 295235USQPCT
 4631

TITLE OF INVENTION: MULTI-STAGE PROPYLENE POLYMER, PROCESS FOR PRODUCING THE SAME, AND PROPYLENE RESIN COMPOSITION

APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1510	\$300	\$0	\$1810	04/28/2010

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. PROSECUTION ON THE MERITS IS CLOSED. THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED. SEE 35 U.S.C. 151. THE ISSUE FEE DUE INDICATED ABOVE DOES NOT REFLECT A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE IN THIS APPLICATION. IF AN ISSUE FEE HAS PREVIOUSLY BEEN PAID IN THIS APPLICATION (AS SHOWN ABOVE), THE RETURN OF PART B OF THIS FORM WILL BE CONSIDERED A REQUEST TO REAPPLY THE PREVIOUSLY PAID ISSUE FEE TOWARD THE ISSUE FEE NOW DUE.

HOW TO REPLY TO THIS NOTICE:

I. Review the SMALL ENTITY status shown above.

If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:

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II. PART B - FEE(S) TRANSMITTAL, or its equivalent, must be completed and returned to the United States Patent and Trademark Office (USPTO) with your ISSUE FEE and PUBLICATION FEE (if required). If you are charging the fee(s) to your deposit account, section "4b" of Part B - Fee(s) Transmittal should be completed and an extra copy of the form should be submitted. If an equivalent of Part B is filed, a request to reapply a previously paid issue fee must be clearly made, and delays in processing may occur due to the difficulty in recognizing the paper as an equivalent of Part B.

III. All communications regarding this application must give the application number. Please direct all communications prior to issuance to Mail Stop ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Utility patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees. It is patentee's responsibility to ensure timely payment of maintenance fees when due.

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Complete and send this form, together with applicable fee(s), to: Mail Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450

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INSTRUCTIONS: This f appropriate. All further co indicated unless corrected maintenance fee notification	orrespondence includir below or directed oth	or transmitting the ISS of the Patent, advance nerwise in Block 1, by	TUE FEE and PUBLICAT orders and notification of (a) specifying a new corre	maintenance fees w spondence address;	vill be mailed to and/or (b) indi	the current of cating a separ	orrespondence address as ate "FEE ADDRESS" for
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							(Date)
APPLICATION NO.	FILING DATE		FIRST NAMED INVENTOR	t .	ATTORNEY DO	CKET NO.	CONFIRMATION NO.
10/594,768 TITLE OF INVENTION COMPOSITION	01/25/2007 T: MULTI-STAGE P	ROPYLENE POLYMI	Ryoichi Tsunori ER, PROCESS FOR PR	ODUCING THE S	295235US SAME, AND I		4631 RESIN
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nonprovisional	NO	\$1510	\$300	\$0		\$1810	04/28/2010
EXAMIN	NER	ART UNIT	CLASS-SUBCLASS]			
CHOI, LING SIU		1796	524-240000	•			
	ndence address (or Cha 122) attached. ation (or "Fee Address or more recent) attach D RESIDENCE DATA ss an assignee is ident in 37 CFR 3.11. Comp	nge of Correspondence Indication form and. Use of a Customer A TO BE PRINTED ON	2. For printing on the judy agents OR, alternation (2) the annex of up to cagents OR, alternation (2) the annex of a sing registered attornay or 2 registered pattern attempts of the printing	o 3 registered paten vely, le firm (having as a agent) and the nam streys or agents. If printed. pe) batent. If an assign assignment.	member a 2 es of up to no name is 3		cument has been filed for
Please check the appropria	te assignee category or	categories (will not be p	orinted on the patent):	Individual 🗆 Co	orporation or oth	er private grot	p entity 🗖 Government
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5. Change in Entity Statu	SMALL ENTITY state	is. See 37 CFR 1.27.	b. Applicant is no lor				
NOTE: The Issue Fee and interest as shown by the re	cords of the United Sta	tes Patent and Trademar	ed from anyone other than k Office.	uie applicant; a regi	stered attorney o	я agent; or the	assignee or other party in
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10/594,768	01/25/2007	Ryoichi Tsunori	295235US0PCT	4631	
22850 7590 01/28/2010			EXAMINER		
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1940 DUKE STREET ALEXANDRIA, VA 22314			ART UNIT	PAPER NUMBER	
			1796		

Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)

(application filed on or after May 29, 2000)

The Patent Term Adjustment to date is 411 day(s). If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the Patent Term Adjustment will be 411 day(s).

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at 1-(888)-786-0101 or (571)-272-4200.

Application No. Applicant(s) 10/594 768 TSUNORI ET AL. Notice of Allowability Examiner Art Unit Lina-Siu Choi 1796 -- The MAILING DATE of this communication appears on the cover sheet with the correspondence address--All claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. THIS NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS. This application is subject to withdrawal from issue at the initiative of the Office or upon petition by the applicant. See 37 CFR 1.313 and MPEP 1308. This communication is responsive to 10/13/2009. The allowed claim(s) is/are 1-20. 3. Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). b) ☐ Some* c) ☐ None of the: 1. T Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No. __ 3. \(\overline{\text{Copies of the certified copies of the priority documents have been received in this national stage application from the International Bureau (PCT Rule 17.2(a)). * Certified copies not received: _____. Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application. THIS THREE-MONTH PERIOD IS NOT EXTENDABLE. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient. CORRECTED DRAWINGS (as "replacement sheets") must be submitted. (a) Including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached 1) hereto or 2) to Paper No./Mail Date (b) including changes required by the attached Examiner's Amendment / Comment or in the Office action of Identifying indicia such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of

each sheet. Replacement sheet(s) should be labeled as such in the header according to 37 CFR 1.121(d).

Paper No. Mail Date Paper No. Mail Date	v Summery (PTO-413) Io./Mail Date r's Amendment/Comment
Paper No./Mail Date	r's Amendment/Comment
 Examiner's Comment Regarding Requirement for Deposit X Examiner 	
of Biological Material	r's Statement of Reasons for Allowance
9. 🗌 Other	<u> </u>

 DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL. Application/Control Number: 10/594,768 Page 2

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DETAILED ACTION

1. This Office Action is in response to the Amendment filed 09/29/2006.

Examiner's Amendment

2. An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Mr. Harris A. Pitlick on January 14, 2010.

3. The application has been amended as follows:

Claims 11-13, line 1, change "formed product" to --foam product--.

Allowable Subject Matter

- 4. Claims 1-20 are allowed.
- 5. The following is an examiner's statement of reasons for allowance:

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The present claims are allowable over the closest references: Saito et al. (WO 98/45368), Takaoka et al. (US 6,306,973), and Imai et al. (US 6,251,997).

Summary of Claim 1:

A mı	A multistage propylene-based polymer comprising components (A) and (B):				
Α	5 to 20 wt%	a propylene homopolymer component or			
		a copolymer component of propylene and a C ₂₋₈ α-olefin			
		having an intrinsic viscosity [η] of 12 to 20 dL/g in tetralin* at			
		135°C;			
В	80 to 95 wt%	a propylene homopolymer component or			
		a copolymer component of propylene and a C ₂₋₈ α-olefin			
		having an intrinsic viscosity [η] of 0.5 to 3.0 dL/g in tetralin			
		at 135°C.			

^{*} The amendment is supported at [0012] instead of [0033] provided by the Applicants.

Saito et al. disclose a propylene homopolymer or a propylene-olefin copolymer composition comprising (a) 0.01 to 5 weight parts [0.01-4.80%] of a propylene homopolymer or a propylene-olefin copolymer having an intrinsic viscosity [n] of 15 to 100 dl/g measured in tetralin at 135°C; and (b) 100 weight parts [95.24 -100.00 %] of a propylene homopolymer or a propylene-olefin copolymer having an intrinsic viscosity [n] of 0.2 to 10 dl/g measured in tetralin at 135°C, wherein the propylene homopolymer or propylene-olefin copolymer composition is obtained in the presence of a catalyst comprising Catalyst Component (1): a titanium trichloride composition obtained by reacting titanium tetrachloride with either an organic aluminum compound or a reaction

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product of the organic aluminum compound and an electron donor to form a solid product, and then reacting the product with an electron donor, and an electron acceptor: Catalyst Component (2): an organic aluminum compound; and Catalyst Component (3): at least one compound selected from the group consisting of aromatic carboxylic acid esters and organic silicon compounds containing at least one organic group selected from the group consisting of a Si-O-C group and a mercapto group and the propylene homopolymer or propylene-olefin copolymer composition has a relationship between melt tension (MS) at 230°C and melt flow rate (MFR) measured under a load of 21.18 N at 230° C as follows: log (MS) > - 0.76 x log(MFR) + 0.45 (claims 1-2, 7, 9 -10, 12, and 16). However, Saito et al. do not teach or fairly suggest the claimed multistage propylene-based polymer comprising (A) 5 to 20 wt% of a propylene homopolymer component or a copolymer component of propylene and a C₂₋₈ α-olefin having an intrinsic viscosity [n] of 12 to 20 dL/g in tetralin at 135°C and (B) 80 to 95 wt% of a propylene homopolymer component or a copolymer component of propylene and a C2-8 α -olefin having an intrinsic viscosity [η] of 0.5 to 3.0 dL/g in tetralin at 135°C.

Takaoka et al., disclose a polypropylene copolymer resin comprising (A) 10-50 wt% of a higher molecular weight polypropylene having an intrinsic viscosity [η] of 6-13 dl/g determined in decalin at 135°C (given: [η] (tetralin) = 0.812 x [η] (decalin), the intrinsic viscosity [η] = 4.87-10.56 dl/g); (B) 10-89 wt% of a lower molecular weight polypropylene having an intrinsic viscosity [η] of lower than 6 dl/g determined in decalin at 135°C; and (C) 1-40 wt% of an ethylene/ α -olefin copolymer having an intrinsic viscosity [η] of 0.1-13 dl/g determined in decalin at 135°C, wherein the copolymer resin

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has (A) a melt flow rate (MFR) of 0.01-5 g/10 min determined at 230°C under a load of 2.16 kg and (B) a molecular weight distribution (M_w/M_n) of 6-20 determined by gel permeation chromatography (GPC) and an M_z/M_w of at least 3.5 and wherein the polypropylene copolymer resin is obtained by polymerizing the monomers in a multistage polymerization of at least three stages in the presence of a polymerization catalyst (claims 1 and 8). However, Takaoka et al. do not teach or fairly suggest the claimed multistage propylene-based polymer comprising (A) 5 to 20 wt% of a propylene homopolymer component or a copolymer component of propylene and a $C_{2:8}$ α -olefin having an intrinsic viscosity [η] of 12 to 20 dL/g in tetralin_ at 135°C and (B) 80 to 95 wt% of a propylene homopolymer component or a copolymer component of propylene and a $C_{2:8}$ α -olefin having an intrinsic viscosity [η] of 0.5 to 3.0 dL/g in tetralin at 135°C.

Imai et al. disclose a polypropylene resin composition comprising (A) 5-25 wt % of a higher molecular weight polypropylene having an intrinsic viscosity $[\eta]$ in the range from 6 to 11 dl/g determined in decalin at 135°C (given: $[\eta]$ (tetralin) = 0.812 x $[\eta]$ (decalin), the intrinsic viscosity $[\eta]$ = 4.87-8.93 dl/g) and (B) 95-75 wt% of a lower molecular weight polypropylene having an intrinsic viscosity $[\eta]$ in the range from 0.6 to 1.6 dl/g determined in decalin at 135°C, wherein the resin composition has (1) an isotactic pentad fraction (mmmm-fraction) of at least 96.5% determined by 13 C-NMR, and (2) a molecular weight distribution (M_w/M_n) of at least 8 determined by gel permeation chromatography (GPC) (claim 1). Imai et al. further disclose that the resin composition is obtained by a continuous multistage polymerization and further comprises an inorganic filler (claims 3-4). However, Imai et al. do not teach or fairly

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suggest the claimed multistage propylene-based polymer comprising (A) 5 to 20 wt% of a propylene homopolymer component or a copolymer component of propylene and a $C_{2:\theta}$ α -olefin having an intrinsic viscosity $[\eta]$ of 12 to 20 dL/g in tetralin* at 135°C and (B) 80 to 95 wt% of a propylene homopolymer component or a copolymer component of propylene and a $C_{2:\theta}$ α -olefin having an intrinsic viscosity $[\eta]$ of 0.5 to 3.0 dL/g in tetralin at 135°C.

In light of the above discussion, it is evident as to why the present claims are patentable over the prior art.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Conclusion

 Any inquiry concerning this communication or earlier communications from the examiner should be directed to Ling-Siu Choi whose telephone number is 571-272-1098. The examiner can normally be reached on Monday to Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, David Wu can be reached on 571-272-1114. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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/Ling-Siu Choi/ Primary Examiner, Art Unit 1796 January 16, 2010

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